

Work Order ID 121553

121553

Page 1

November-21-14 11:38:34 AM

Item ID: D412-698-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Door Support - V Block

Start Date: 6/18/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/26/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D412-698-015 CHG001

4x

DAS
46
9-89

DEC 22 2014

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

4 DAS
46
9-89

DEC 20 2014

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

4x

DAS
46
9-89

DEC 22 2014

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121553

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Item ID: D412-698-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Door Support - V Block

Start Date: 6/18/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/26/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-015

Location: 022

PPP Rev: _____

4
DEC 22 2014DAS
06
8-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLS 14-12-22

Picklist Print

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Page 1

Work Order ID: 121553

121553

Parent Item: D412-698-015

D412-698-015

Parent Item Name: Door Support - V Block

Start Date: 6/18/14

Required Date: 6/26/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:C Removed Manufacturing 06-01-25 JLM
IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3200-1

Manufactured No

110

Each

42.0000

2 8

★★

DAS

06
9-89

D3200-1

Door Post Block

DAS

46

9-89

Location

Loc Qty

Loc Code

ST025A

31

121170

31

ST026

11

106415

11

D3200-3

Manufactured No

110

Each

29.0000

2 8

★★

DAS

03
9-89

D3200-3

Door Wedge

DAS

46

9-89

Location

Loc Qty

Loc Code

ST025A

26

115078

26

ST026

3

102943

3

D3201-1

Manufactured No

110

Each

14.0000

2 8

★★

DAS

06
9-89

D3201-1

Doubler

DAS

46

9-89

Location

Loc Qty

Loc Code

ST027

14

105059

2

121073

12

DEC 2 0 2014

Picklist Print

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Work Order ID: 121553

Parent Item: D412-698-015

Parent Item Name: Door Support - V Block

121553

D412-698-015

Start Date: 6/18/14

Required Date: 6/26/14

Start Qty: 4.00

Required Qty: 4.00

D3201-3

Manufactured No

110

Each

21.0000

1 4

D3201-3

Angle

DAS

46

9-89

**

DAS

06

9-89

Location

Loc Qty

Loc Code

ST027

3

117092

3

ST038A

18

121087

6

121840

12

3

mf

1

D3201-4

Manufactured No

110

Each

16.0000

1 4

D3201-4

Angle

DAS

46

9-89

**

Location

Loc Qty

Loc Code

ST027

10

120372

4

121068

6

ST038A

6

122625

6

4

mf

DAS

06

9-89

MS21042L3

Purchased No

110

Each

1,918.000

12 48

MS21042L3

Nut

DAS

46

9-89

**

Location

Loc Qty

Loc Code

ST305

1918

123900

247

M126275

8

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

M130922

500

48

mf

DEC 20 2014

DAS

06

9-89

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Shop Packet Print

Page 2

Work Order ID: 121553

Parent Item: D412-698-015

Parent Item Name: Door Support - V Block

121553

D412-698-015

Start Date: 6/18/14

Required Date: 6/26/14

Start Qty: 4.00

Required Qty: 4.00

MS24693-S277

Purchased

No

110

Each

116.0000

12

48

MS24693-S277

Screw

DAS

46

9-89

**

DAS

96

9-89

Location

Loc Qty

Loc Code

ST292

116

m127305

1

m128401

115

110

Each

2,242.000

12

48

**

DEC 20 2014

NAS1149D0332J

Purchased

No

NAS1149D0332J

Washer

DAS

46

9-89

Location

Loc Qty

Loc Code

CA

33

m129682

33

ST260a

1925

m130325

1925

ST269

284

m128606

14

m128612

245

m129624

25

DAS

96

1-89

REFERENCE ONLY

DART AEROSPACE LTD.

DEC 22 2014

DAS
46
Q-89

IIN-D412-698
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7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK /
2		D3200-3	DOOR WEDGE /
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW /

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